

數量:

(1) 30,000

(2) 60,000

(3) 125,000

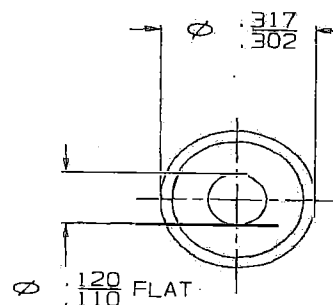
(4) 350支樣品

材質: Monel 400蒙納合金

材料硬度: HRC25-34

抗拉強度: 86,000PSI MIN.

表面: 白皮微油



3.048mm
2.794mm

8.0518mm
7.6708mm

NOTES:

- 1) ALL DIAMETERS WITHIN .006 T.I.R
- 2) ANGLES ± 1 DEGREE
- 3) MATERIAL SHALL BE 86,000 P.S.I. MIN TENSIL STRENGTH.

盛德企業股份有限公司
TEL: (07) 531-9990
FAX: (07) 531-6660

LET.	REVISION	CN #	DATE	CHK.
R	RE-DRAWN ON CAD R. WAS 15 DEG	418	2/7/01	EWT
P	WAS .298/.264	116	5/4/01	LS
M	ADD NOTE 3		3/28/00	RWF
L	WAS .115/.110 DIA		3/18/02	RWF
K	WAS .1065/.1050		3/18/02	RWF
J	ADD KNURL		2/22/02	RWF

LET.	REVISION	CN #	DATE	CHK.
H	WAS .132/.129 DIA		2/16/01	RWF
G	WAS CLASS B		2/5/01	RWF
F	ADD 1.195/1.185		1/27/01	RWF
E	REMOVE 1.435/1.445		1/27/01	RWF
D	ADD STRAIGHT NOTE		1/27/01	RWF
C	WAS .086/.092 DIA		1/27/01	RWF
B	WAS 1.445/1.435		12/24/01	RWF
A	ADD .263/.258		12/4/00	RWF

OWN. BY	EWT	DATE	2/5/01
CHECKED BY		DATE	
APPR. BY		DATE	

MATERIAL MONEL PER QQ-N-281 CLASS A	
FINISH NONE	
WEIGHT	SCALE 4:1
TITLE BALL CONTACT BLANK	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON .XX .XXX ANGLES ±.003 ±.5°	
DO NOT SCALE DWG. SHEET 1 OF 1	

SIZE B DWG. NO. TP-101-1E

B TP-101-1E

F E B

30.353mm
30.099mm

A

.263
.258

.770
.760

.040
.030

45°

1/4

.268
.258

.070
.050

.132
.129

R .055
R .045

.115 MAX
OVER MEDIUM
KNURL SHARP
POINTS

J L

.010 MAX
CORNER BREAK

.106
.100

2.69mm
2.54mm

.086
.080

2.1844mm
2.032mm

STRAIGHT
WITHIN
.002 T.I.R.

D

K

C

G